


Digital Fabrication Work Flow


3D Printing

T I N
K E R
C A D

or



360



Vinyl Cutting

CutStudio





Roland CutStudio
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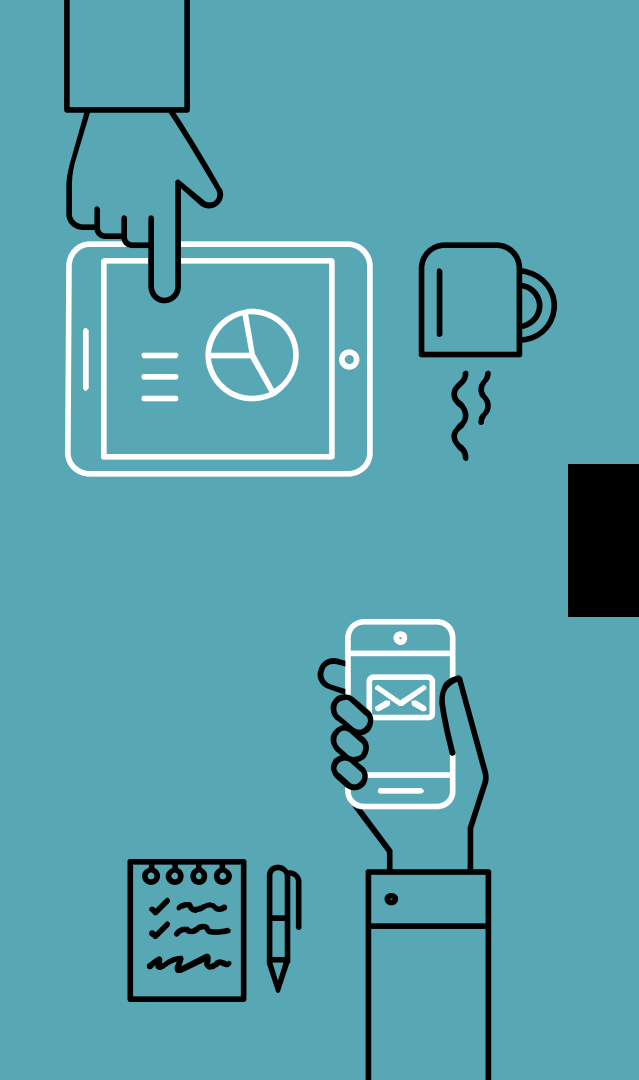
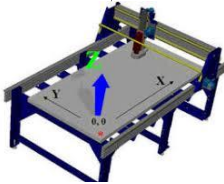
Laser Cutting / Engraving

CorelDRAW



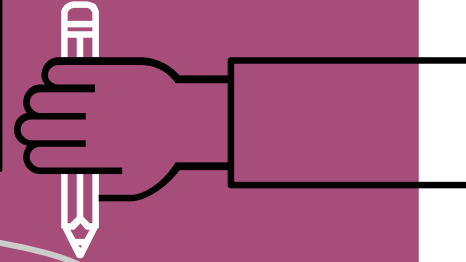
Shopbot CNC Routing

Aspire



Open New Design - insert vinyl into machine. Choose Cutting Set-up ->Change-> Get from Machine. This sets your size.

**File -> Cutting (NOT print and cut)
See additional instructions for weeding and heat press options.**

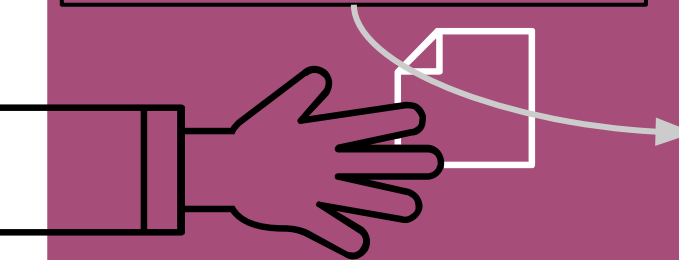


**For TEXT:
Use tool "A" to choose text (do not use a text box).
CutStudio automatically draws all lines for cutting.**

CutStudio for Vinyl Cutter

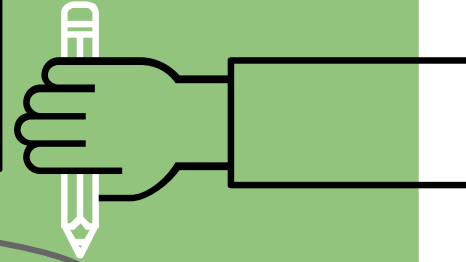
**For SHAPES:
Use geometry tools on left side toolbar. See tutorial for additional options.**

**For IMAGES:
Import Image -> rt click-> Image Outline. Extract contour lines (remove thin lines) -> OK.
Delete bitmap image.**



Open New Design - insert correct measurement for the stock (wood, vinyl, acrylic, etc.) you have chosen.

Save files to your Google DRIVE. Download & Open on computer connected to the machine and follow written tutorials.

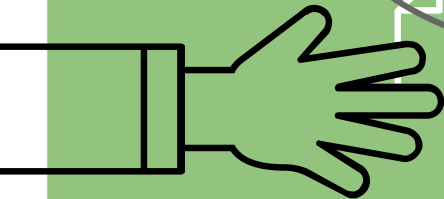


CorelDRAW for Laser Cutter

For TEXT:
Use tool "A" to choose text (do not use a text box). For engraving any pt size will do. For cutting -> Convert to Curves -> change pt size to "Hairline"

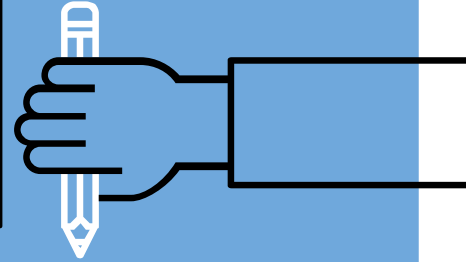
For SHAPES:
Use geometry tools on left side toolbar. See tutorial for additional options.

For IMAGES:
Import Image -> Bitmap -> Outline Trace
For engraving any pt size will do. For cutting change pt size to "hairline"



Open New Design - insert correct measurement for the stock (wood, acrylic, etc.) you have chosen.

Save files to your Google DRIVE. Save to flash drive & Open on computer connected to the machine and follow written tutorials for making toolpaths.

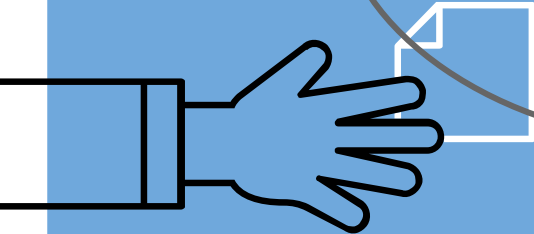


**For TEXT:
Use tool "T" to choose text and type into open window.**

Vetric Aspire for CNC routing

**For SHAPES:
Use geometry tools on left side toolbar. See tutorial for additional options.**

**For IMAGES:
Import Image -> Bitmap Trace (bird icon). Choose colors to trace -> Preview -> Apply -> Close. Delete original image after bitmap gives you a line drawing.**

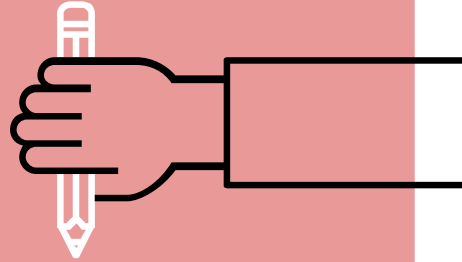


Aspire

**VCarve
PRO**

Go to tinkercad.com and login or sign up for a new account. Be sure to write down or remember password!

Tinkercad will automatically save your designs. When ready to 3D print EXPORT as an STL file. Then follow the directions for the 3D Printer Slicer.

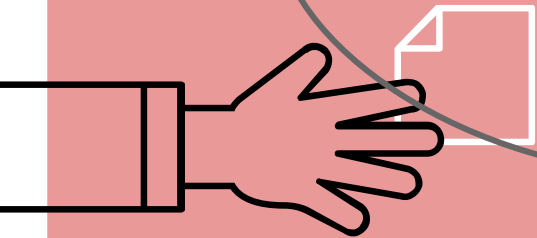


Choose tinkercad icon -> click on Create new design.

Tinkercad.com for 3D Printing

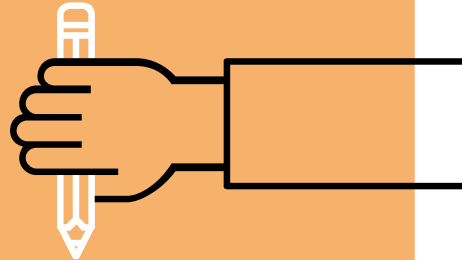
Shapes can be solid or a hole. Arrange and group objects as you wish. Use the tutorial for more options.

Drag and drop geometric shapes onto workplane. Change size and position, rotation, etc.



Login or sign up for an account (only free for education). This should be the same as your tinkercad account as it is the same company. Be sure to write down or remember password!

Fusion will automatically save your designs. When ready to 3D print right click your components and save as an STL file. Then follow the directions for the 3D Printer Slicer.



Choose FILE -> Create new design.

Fusion 360 for 3D Printing

Or save as vector files for laser and CNC.

Fusion 360 is pretty complicated, therefore I recommend watching videos and reading tutorials.

Drag and drop geometric shapes onto workplane. Change size, position, or rotation. Modify shapes with push/pull, add fillets, etc.

